

# Alcove

## Environmental Product Passport



The information in this product passport is only valid for the following variant:

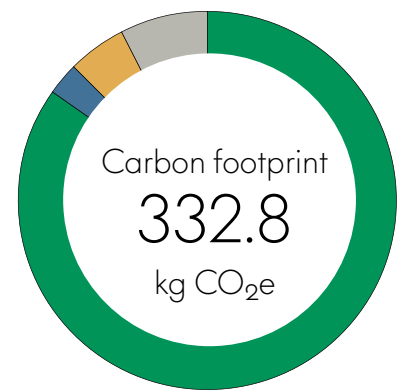
Alcove - Art. no. 21067100

[More about Alcove on our website](#)

More details about Vitra's environmental mission are available at  
[vitra.com/about-vitra](https://vitra.com/about-vitra)

# Carbon footprint

The carbon footprint stands for the amount of greenhouse gas emissions (also referred to as carbon emissions) generated throughout a product's entire life cycle. The carbon footprint is most commonly expressed in CO<sub>2</sub> equivalents (CO<sub>2</sub>e) as a standard measure for the warming effect of all greenhouse gases.



● Raw materials, incl. extraction, processing and manufacturing	277.2	83.3%
● Transport and installation	27.0	8.1%
● End-of-life and disposal	28.6	8.8%
<b>Total / kg CO<sub>2</sub>e</b>	<b>332.8</b>	<b>100%</b>

This calculation includes emissions from direct suppliers (Tier 1). Total may vary slightly from 100% due to rounding.

# Recycling

Following the principle of the circular economy, Vitra uses the largest amount of recycled and recyclable materials possible. This proportion will increase as a result of ongoing product development.

37%  
Recycled content

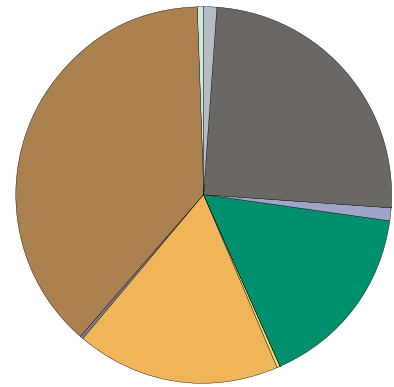
45%  
Recyclability

Post-consumer recycled content	Post-industrial recycled content	Total recycled content	Recyclability
13%	24%	37%	45%

Further information including a glossary of terms is available at [www.vitra.com/sustainability](http://www.vitra.com/sustainability).

# Material Composition

Vitra uses a wide range of materials that must all withstand stringent internal and external testing procedures. If a new material is found that is better for the environment and meets Vitra's quality criteria, suitable products are executed in that material.



Materials used in Alcove

● Wood products	38.3%
● Steel	25.1%
● Polyester	17.6%
● Polyurethane	16.0%
● Aluminium	1.2%
● Zinc	1.1%
● Natural fibres	0.3%
● Polyamide	0.2%
● Polypropylene	0.1%
● Other thermoplastics	0.1%
<b>Total</b>	<b>100%</b>

Total may vary slightly from 100% due to rounding.

## Packaging and logistics

Vitra uses detailed information to elaborate targeted optimisation of transport routes. Preference is given to rail transport, and Vitra aims for the most efficient capacity management possible when using lorries.

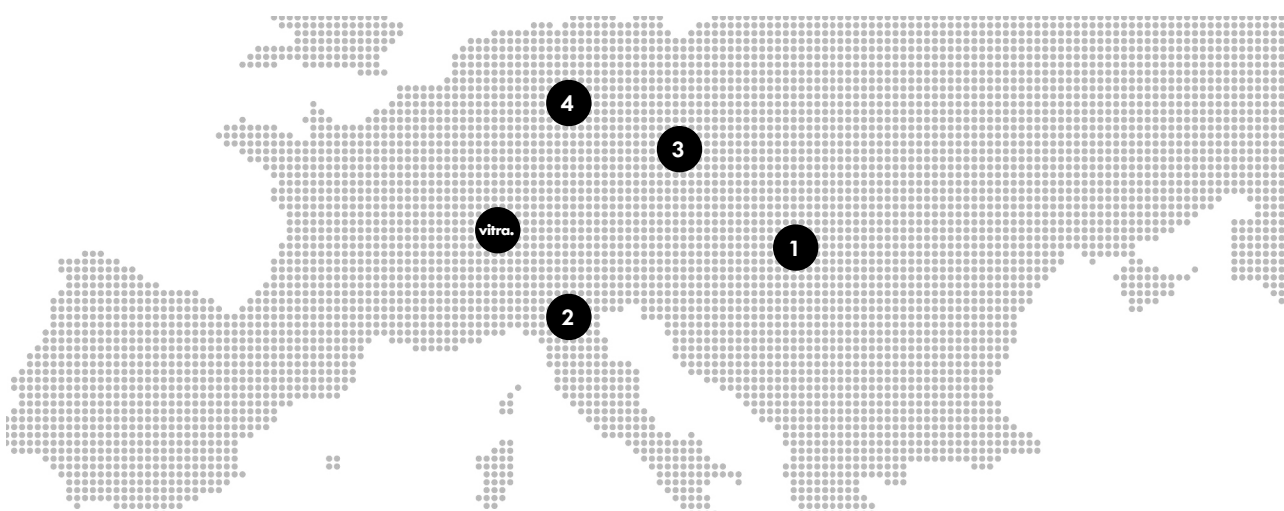
Packaging serves to protect the product and minimise the transport volume. Packaging is reduced wherever possible and materials are optimised in terms of their impact on the environment.

Packaging and materials	Purpose	Weight
1 plastic bag made of min. 50% recycled polyethylene	Protection from dust, humidity and scratches	770 g
Cardboard box, FSC-certified made of min. 50% recycled paper	Product protection and stackability	8.15 kg

# Supply chain

Vitra purchases its raw materials and components almost exclusively from suppliers in Europe, which simplifies compliance with uniform statutory standards and shortens transport routes. Vitra maintains long-term relationships with many of its suppliers, some spanning several decades, which is a key advantage for the further development of products, technologies and materials.

100%  
European  
suppliers  
100%  
assembled in Europe



This map and percentage calculation represents Vitra's direct suppliers (Tier 1). Total may vary slightly from 100% due to rounding. Percentages by weight.

## Provenance of Components

<b>1 Hungary</b>	70.88%
Plywood inlay	43.81%
Metal frame / other elements in metal	20.38%
Textile cover	6.37%
Other components	0.31%
<b>2 Italy</b>	27.06%
Upholstery (foam or fleece)	20.83%
Metal frame / other elements in metal	6.23%
<b>3 Czech Republic</b>	1.70%
Metal frame / other elements in metal	1.70%

<b>4 Germany</b>	0.35%
Other components	0.35%
<b>5 Other countries</b>	0.01%
Other components	0.01%

## Assembly

<b>vitra.</b>	
Weil am Rhein, Germany	100.00%

# Certificates

To offer transparency with regard to a product's most important environmental factors, Vitra provides certificates from external testing institutes. For this purpose, Vitra focuses on a selection of certificates that explicitly cover key elements of the respective product.

## Greenguard

The GREENGUARD label for indoor air quality recognises products that contribute to the creation of healthier indoor environments.

[Link to certificate](#)



## GS

With the GS seal for tested safety, a state-authorized inspection institute certifies the suitability and safety of the construction and monitors production at regular intervals.

[Link to certificate](#)



# Spare parts

Castors and glides can be ordered directly from the [vitra.com](#) website. [Link to online shop](#)

For other spare parts, please contact Vitra or your local Vitra partner.

[Link to service contact form](#)



# Care instructions

Here you will find care instructions for cover fabrics, leather, plastics and metals.

[Link to website](#)



# Warranty & Service

General two-year warranty on Alcove.

For matters relating to maintenance and repair or general enquiries, contact our Service Team using the following form.

[Link to service contact form](#)



# Find Vitra

Here you can find the nearest Vitra location or a Vitra partner for local assistance.

[Find Vitra](#)



## Further information and contact details

The information in this product passport is only valid for the following variant:

Alcove - Art. no. 21067100

Alcove 2-Seater Highback,  
upholstery Work upholstery, Laser, colour black,  
tubular steel frame deep black powder-coated (smooth),  
feet felt glides

Source for Carbon Footprint:  
Environmental Product Declaration. The EPD conforms to ISO 14025, 14040, 14044 and EN 15804 and will be externally verified. Life Cycle Impact Assessment Results for one 2-Seater module (functional unit), that is used for 15 years. The system boundary is cradle-to-grave.

[More about Alcove on our website](#)

For questions relating to the environmental product passport or other enquiries on the topic of sustainability, please contact us at [sustainability@vitra.com](mailto:sustainability@vitra.com)

**vitra.**® All commercial, industrial and intellectual property rights, including trademarks, patents and copyrights, remain the property of Vitra and are explicitly reserved.

No part of this brochure may be reproduced without prior written permission from Vitra.