The information in this product passport is only valid for the following variant:

Dancing Wall - Art. no. 86090001

More about Dancing Wall on our website

More details about Vitra’s environmental mission are available at vitra.com/about-vitra.
Carbon footprint

The carbon footprint stands for the amount of greenhouse gas emissions (also referred to as carbon emissions) generated throughout a product’s entire life cycle. The carbon footprint is most commonly expressed in CO₂ equivalents (CO₂e) as a standard measure for the warming effect of all greenhouse gases.

<table>
<thead>
<tr>
<th>Category</th>
<th>KG CO₂e</th>
<th>% of Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raw materials, incl. extraction and processing</td>
<td>427.8</td>
<td>84.1%</td>
</tr>
<tr>
<td>Production, incl. manufacturing and assembly</td>
<td>1.1</td>
<td>0.2%</td>
</tr>
<tr>
<td>Distribution, use and maintenance</td>
<td>19.7</td>
<td>3.9%</td>
</tr>
<tr>
<td>End of life and disposal</td>
<td>21.7</td>
<td>4.3%</td>
</tr>
<tr>
<td>Non-attributable processes</td>
<td>38.1</td>
<td>7.5%</td>
</tr>
<tr>
<td><strong>Total / KG CO₂e</strong></td>
<td><strong>508.4</strong></td>
<td><strong>100%</strong></td>
</tr>
</tbody>
</table>

This calculation includes emissions from direct suppliers (Tier 1). Total may vary slightly from 100% due to rounding.

Recycling

Following the principle of the circular economy, Vitra uses the largest amount of recycled and recyclable materials possible. This proportion will increase as a result of ongoing product development.

<table>
<thead>
<tr>
<th></th>
<th>Post-consumer recycled content</th>
<th>Post-industrial recycled content</th>
<th>Total recycled content</th>
<th>Recyclability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>35%</td>
<td>0%</td>
<td>35%</td>
<td>81%</td>
</tr>
</tbody>
</table>

Further information including a glossary of terms is available at www.vitra.com/sustainability.
Material composition

Vitra uses a wide range of materials that must all withstand stringent internal and external testing procedures. If a new material is found that is better for the environment and meets Vitra’s quality criteria, suitable products are executed in that material.

<table>
<thead>
<tr>
<th>Material</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>68.7%</td>
</tr>
<tr>
<td>Wood products</td>
<td>11.5%</td>
</tr>
<tr>
<td>Other</td>
<td>6.9%</td>
</tr>
<tr>
<td>Polyester</td>
<td>4.9%</td>
</tr>
<tr>
<td>Aluminium</td>
<td>4.4%</td>
</tr>
<tr>
<td>Polyamide</td>
<td>3.0%</td>
</tr>
<tr>
<td>Polyurethane</td>
<td>0.5%</td>
</tr>
<tr>
<td>Other thermoplastics</td>
<td>0.1%</td>
</tr>
</tbody>
</table>

Total 100%

Total may vary slightly from 100% due to rounding.

Packaging & logistics

Vitra uses detailed information to elaborate targeted optimisation of transport routes. Preference is given to rail transport whenever feasible, and Vitra aims for the most efficient capacity management possible when using lorries.

Packaging serves to protect the product and minimise the transport volume. Packaging is reduced wherever possible and materials are optimised in terms of their impact on the environment.

<table>
<thead>
<tr>
<th>Packaging and materials</th>
<th>Purpose</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 plastic bag made of 50% recycled polyethylene</td>
<td>Protection from dust, humidity and scratches</td>
<td>700 g</td>
</tr>
<tr>
<td>Cardboard box, FSC-certified made of min. 50% recycled paper</td>
<td>Product protection and stackability</td>
<td>6.5 kg</td>
</tr>
<tr>
<td>Polyethylene edge protection</td>
<td>Edge protection</td>
<td>300 g</td>
</tr>
</tbody>
</table>
Supply chain

Vitra purchases its raw materials and components almost exclusively from suppliers in Europe, which simplifies compliance with uniform statutory standards and shortens transport routes. Vitra maintains long-term relationships with many of its suppliers, some spanning several decades, which is a key advantage for the further development of products, technologies and materials.

Provenance of Components

1 Germany 84.96%
- Frame 55.96%
- Whiteboard panel 12.84%
- Covering 8.98%
- Suspension rail 2.58%
- Base board 1.48%
- Castors 1.22%
- Other components 1.08%
- Magnet 0.82%

2 Hungary 12.14%
- Fabric panels 12.14%

3 Italy 2.90%
- Base 2.90%

Assembly

vitra.
Weil am Rhein, Germany 100.00%

This map and percentage calculation represents Vitra’s direct suppliers (Tier 1). Total may vary slightly from 100% due to rounding.
Certificates

To offer transparency about a product’s most important environmental factors, Vitra provides certificates from external testing institutes. In doing so, Vitra concentrates on a selection of certificates that clearly cover the decisive factors of the respective product.

Greenguard
The GREENGUARD label for indoor air quality recognises products that contribute to the creation of healthier indoor environments.

GS
With the GS seal for tested safety, a state-authorised inspection institute certifies the suitability and safety of the construction and monitors production at regular intervals.

Ergonomics Approved
The 'Ergonomics Approved' certificate confirms the fulfilment of ergonomic requirements and testing criteria that exceed the minimum legal regulations for office swivel chairs.

BIFMA
Dancing Wall fulfils the ANSI/BIFMA standard X5.1-2011, thus meeting the stringent safety requirements for the US market.
Spare parts
Castors and glides can be ordered directly from vitra.com.
Link to web shop
For further spare parts, please contact Vitra or your local Vitra partner.
Link to service contact form

Care instructions
Here you will find care instructions for cover fabrics, leather, plastics and metals.
Link to website

Warranty & Service
General two-year warranty on Dancing Wall.
For matters relating to maintenance and repair or general enquiries, contact our Service Team using the following form.
Link to service contact form

Find Vitra
Here you can find Vitra or a Vitra partner for local support.
Find Vitra
Further information and contact details

The information in this product passport is only valid for the following variant:

**Dancing Wall - Art. no. 86090001**

- Frame, feet, castors colour basic dark powder coated (smooth),
- base board natural oak,
- whiteboard (magnetic) 2 units,
- fabric panel 2 units, fabric Plano, colour nero,
- additional elements pos 1 tray,
- elektrification not provided

More about Dancing Wall on our website

For questions relating to the environmental product passport or other enquiries on the topic of sustainability, please contact us at sustainability@vitra.com

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