vitra.

Vitra Company Standard
VN 01.XXX & VN03.XXX
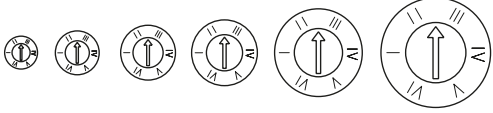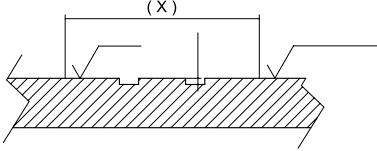
This document is a compilation of all standards
for marking tool-related components.

Names of moulded parts

For stackable and folding chairs as well as highly exposed moulded parts generally as specified by Product Management (PM).

Company Standard	Figure	Description
VN 01.001	vitra.	Vitra logo.
VN 01.002	PE-HD	Recycling symbol
VN 01.003	340-005 123456	Articel no. and extension no.
VN 01.004		Date stamp / date stamp field.
VN 01.005	82165 00100 Part.No. Delivery date 42000100 vitra. TÜVRheinland ZERTIFIZIERT GS geprüfte Sicherheit www.tuv.com ID0000000000	Fields for labels.
VN 01.006	Arbeiten an Gasferdern bzw. deren Austausch nur durch eingewiesenes Fachpersonal. Maintenance of the pneumatic spring or its exchange should only be carried out by qualified personnel. vitra.	Field for gas spring notice.
VN 01.007 (Expired! Replaced by VN 01.014)	FA 4.5 mm	Labelling of production location.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	28.02.2022	Kün

Company Standard	Figure	Description
VN 01.008		Symbol for flame-retardant.
VN 01.009 (Nach Angabe Product Management)	.03 Design Maarten Van Severen vitra.	Special text field.
VN 01.010	TÜVRheinland ZERTIFIZIERT GS geprüfte Sicherheit www.tuv.com ID0000000000	Etched GS mark.
VN 01.011	Made in <Ursprungsland>	Labelling of production location.
VN 01.012	.03 Design: Maarten Van Severen Developed by Vitra in Switzerland www.vitra.com Fa.Vitra, 79576 Weil am Rhein, Germany vitra.	Alternative product label.
VN 01.013	Left / L Right / R	Left labellling or right labelling
VN 01.014	YY-XXXXX 1...	Tool no. and nest designation.
VN 01.015		material identification
VN 03.001	Vitra No. 36	Surface data for injection moulded parts.
VN 03.002	(X)	Sectional drawing for labelling moulded part.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

Date	Änd.-Nr.	Zuständ.	Art.-Nr.	Seite	Pos.	Änderungsbemerkung
24.02.2010		JSE	VN 01.006			Was 81 mm x 46 mm.
16.09.2011	11226	JSE	VN 01.006			Was 77 mm x 42 mm.
24.02.2012	11592	JSE	VN 01.006			Was 60 mm x 34 mm.
17.02.2012		SKü	VN 01.007 VN 01.011			Headline changed and page 2 Asia specific modified. New standard.
06.08.2012		JSE	VN 01.012			New standard.
02.10.2012		JSE	VN 01.005			Address and Vitra logo added.
16.11.2012		JSE	VN 01.005			Fa. from address deleted.
05.03.2013		JKü	VN 01.009			Font changed from Futura BK to VFutura.
23.04.2013		JSE	VN 01.010			Length 67.2 mm was 64.6 mm
23.04.2013	12987	JSE	VN 01.005			GS mark updated.
08.01.2014		SKü	VN 03.002 all			Standard added, all sectional drawing udated.
08.01.2016		Kün	VN 01.004	4		Missing labelling added.
08.02.2016		Kün	VN 01.010	3		VSS6 added.
18.07.2016		Kün	VN 01.003	2		VSS7 added.
27.102016		Kün	VN 01.001	2		Sizes of Vitra logos adapted to the original sizes.
27.04.2017		BSü	VN 01.003	1	—	Nest designation changed to extension number.
27.04.2017		BSü	VN 01.013	1,2	—	New standard – Left/right labelling.
27.04.2017		BSü	VN 01.014	1,2	—	New standard – tool number and nest designation.
28.04.2017		BSü	VN 01.005	1 4	4 —	VN 01.005, page 2 and page 3 replaced with VN 03.002. GS mark updated.
28.04.2017		BSü	VN 01.010	1 1, 4	5 —	Sectional drawing VN 01.010 replaced with VN 03.002 GS mark updated.
12.05.2017		BSü	all	—	—	New layout.
19.05.2017		BSü	all	—	—	"Design Management" changed into "Prodcut Innovation and Design (PID)".
19.05.2017		BSü	VN 01.009 VN 01.012	1 1	— —	"Marketing Services" changed into "Product Innovation and Design (PID)".
19.05.2017		BSü	VN 01.007	all	—	Standard is replaced by VN 01.014.
19.05.2017		BSü	VN 01.001	3	—	New: sectional drawing added.
29.05.2017		BSü	all	all	—	Footer: entry "QS annotation" is omitted.
29.05.2017		BSü	general	1,2	—	New: prioritisating of labelling of moulded parts.
13.07.2017		BSü	VN 01.004	—	—	New: Date stamp "production week of the month".
17.08.2017		BSü	Contents			Caption deleted.
17.08.2017		BSü	VN 01.002	1	4	Text deleted.
17.08.2017		BSü	VN 01.003	1	1, 4	Text changed and text deleted.
17.08.2017		BSü	VN 01.004	1	1	Text changed.
17.08.2017		BSü	VN 01.005	1	1, 4	Text changed.
17.08.2017		BSü	VN 01.006	1	1, 5	Text changed.
17.08.2017		BSü	VN 01.008	1	1, 4, 5	Text changed.
17.08.2017		BSü	VN 01.009	1	5, 9	Text changed, "CAD template under Teamcenter" deleted.
17.08.2017		BSü	VN 01.010	1	1, 5	Text changed.
17.08.2017		BSü	VN 01.011	3		"All information on ... products." deleted.
17.08.2017		BSü	VN 01.013	1	1, 4	Text changed.
17.08.2017		BSü	VN 01.014	1	1, 4	Text changed.
02.11.2018		BSü	VN 01.010	5	—	GS etch template new dimensions (46mm x 24mm).
17.02.2021		SKü	VN 01.004	5	—	Weekly stamp changed from 4 to 5 weeks

Created on:	by:			Approved:	Revision date:	by:
25.11.2010	JSE			MG	28.02.2022	Kün

Date	Änd.-Nr.	Zuständ.	Art.-Nr.	Seite	Pos.	Änderungsbemerkung
17.02.2021		SKü	VN 03.002	1	—	In grafic VSS9 and VSS7 polished added
23.04.2021		FVo	VN 01.015	1	—	material identification: marking stamp inserted
21.09.2021		SKü	Inhalt ---	2 2		VN 01.015 added Prioritisation of the marking of moulded and pressed parts changed
28.02.2022		SKü	VN 01.003 VN 01.013 VN 01.014	4 2 2		VSS6 added VSS6 added VSS6 added
14.02.2023		SKü	VN 01.015	2 3 all		Note Valid until 31.01.2023 added Page inserted. Product Innovation and Design(PID), Vitra AG and Vitra Patente AG are replaced by Products Organisation. Development Division is replaced by Product Development
25.05.2023		SKü	VV01.004	5 6 6		Note. Valid until 25.05.2023 added Page 6/6 becomes new page 7/7 Page 6 new added

Created on:	by:			Approved:	Revision date:	by:
25.11.2010	JSE			MG	14.02.2023	Kün

Prioritisation of the marking of moulded and pressed parts

1. **Purpose**
   Used to prioritise the product marking for Vitra products when there is not enough room for all the information.

2. **Scope**
   The instructions are valid for the Vitra development and design department.

3. **Responsibility**
   Refer to the scope for all persons responsible for compliance and implementation.

4. **Description**
   Moulded and pressed parts must be marked. For parts that are visible from the outside, Products Organisation determines the positioning of the marking.
   If it is unclear what the priorities are to be, a decision between R&D/QP is necessary.

5. **Other applicable documents**
   VN 01.002, VN 01.003, VN 01.004, VN 01.014

6. **Change service**
   Changes to labelling are initiated by Product Innovation and Design (PID).

7. **Distribution list**
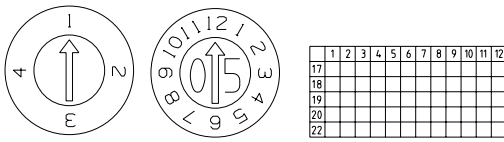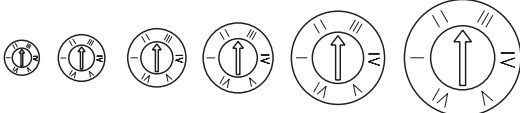   7.1. Original to Products Organisation, Product Development
   7.2. Purchasing
   7.3. Quality assurance
   7.4. Product Management

Prioritisation of the
marking of moulded and pressed parts

Priority	Description	Figure	Company Standard
1	Recycling symbol		VN 1.002
2	Date stamp / date stamp field		VN 01.004
3	Tool no. and nest designation	YY-XXXXX 1...	VN 01.014
4	material identification		VN 01.015
5	Article no. and extension no.	340-005 123456	VN 01.003

(Priorities: 1: highest, 5: lowest)

Created on:	by:		Approved:	Revision date:	by:
29.05.2017	BSü		MG	14.02.2023	Kün

Vitra logo

1. Purpose
   For advertising and protecting Vitra products against copying.

2. Domain of validity
   The instruction applies to all Vitra products.

3. Responsible
   All persons are responsible for compliance with and observance of these instructions; see
   domain of validity.

4. Description
   Form-bound parts can be labelled with the Vitra logo as needed.
   Products Organisation will specify the position of the Vitra Logo for externally visible parts.
   A separate Vitra standard sheet may supplement the product label; it describes the product
   label independent of construction data.
   The font must be raised; in exceptional cases, the font may be recessed. The height is
   specified on the product drawing.
   The 11 specified font sizes are mandatory. Variances are only allowed in exceptional cases.
   See VN 01.001, page 2. In general, the entire surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.001, sheet 2.

6. Change service
   Products Organisation will initiate font changes.

7. Distributor
   7.1. Original to Products Organisation, Product Development
   7.2. Purchasing department
   7.3. Quality assurance
   7.4. Product Management

8. Vitra sources of supply
   Lettering according to Vitra data eps or AI (Adobe Illustrator).
   The data must be obtained from Product Development or Technical Purchasing.

   CAD template under Vitra logo Teamcenter.

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Created on:	by:		Approved:	Revision date:	by:

Vitra Logo

1)	**vitra.**	l = 15 mm
2)	**vitra.**	l = 20 mm
3)	**vitra.**	l = 25 mm
4)	**vitra.**	l = 28 mm
5)	**vitra.**	l = 30 mm
6)	**vitra.**	l = 35 mm
7)	**vitra.**	l = 40 mm
8)	**vitra.**	l = 45 mm
9)	**vitra.**	l = 50 mm
10)	**vitra.**	l = 60 mm
11)	**vitra.**	l = 70 mm

Possible sectional drawing:
1) VSS3
2) VSS4
See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.10.2010	JSE		MG	01.06.2017	BSü

Recycling symbol

1. Purpose
   For identifying the material.

2. Domain of validity
   The instruction applies to all Vitra products.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see
   domain of validity. Data according to Products Organisation.

4. Description
   Form-bound parts must be labelled with the recycling symbol and the
   abbreviated material designation e. g. PP6, PET, POM, Al 226, ...
   Products Organisation will specify the position of the Vitra Logo for externally visible parts.
   A separate Vitra standard sheet may supplement the product label; it describes the product
   label independent from the construction data.
   Text field polished and recessed by 0.2 mm or the grain height. The font!! should definitely
   be raised by 0.2 mm; in exceptional cases, the text field may also be delineated with a fine
   edge. The height is specified on the product drawing.
   The 5 specified font sizes are mandatory. Variances are only allowed in exceptional cases.
   See VN 01.002, sheets 4 and 5. In general, the entire surface of the moulded part is
   structured.

5. Further applicable documents
   See sectional drawing VN 01.002, sheets 4 and 5 for the typeface mass.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will introduce font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product Management

9. Vitra sources of supply
   Lettering according to Vitra data eps or AI (Adobe Illustrator).
   The data must be obtained from Product Development or Technical Purchasing.

   CAD template of the recycling symbol under Teamcenter.
   CAD template recycling symbol if space is limited under Teamcenter.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

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Recycling symbol
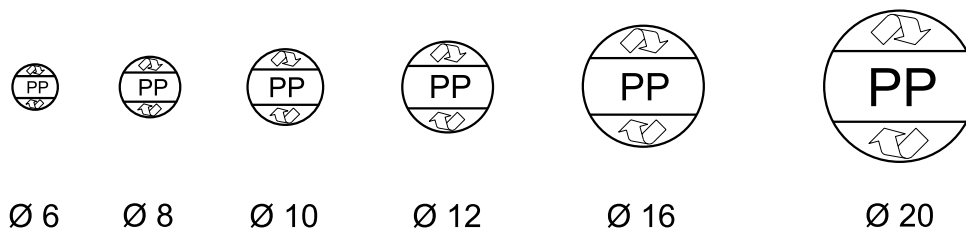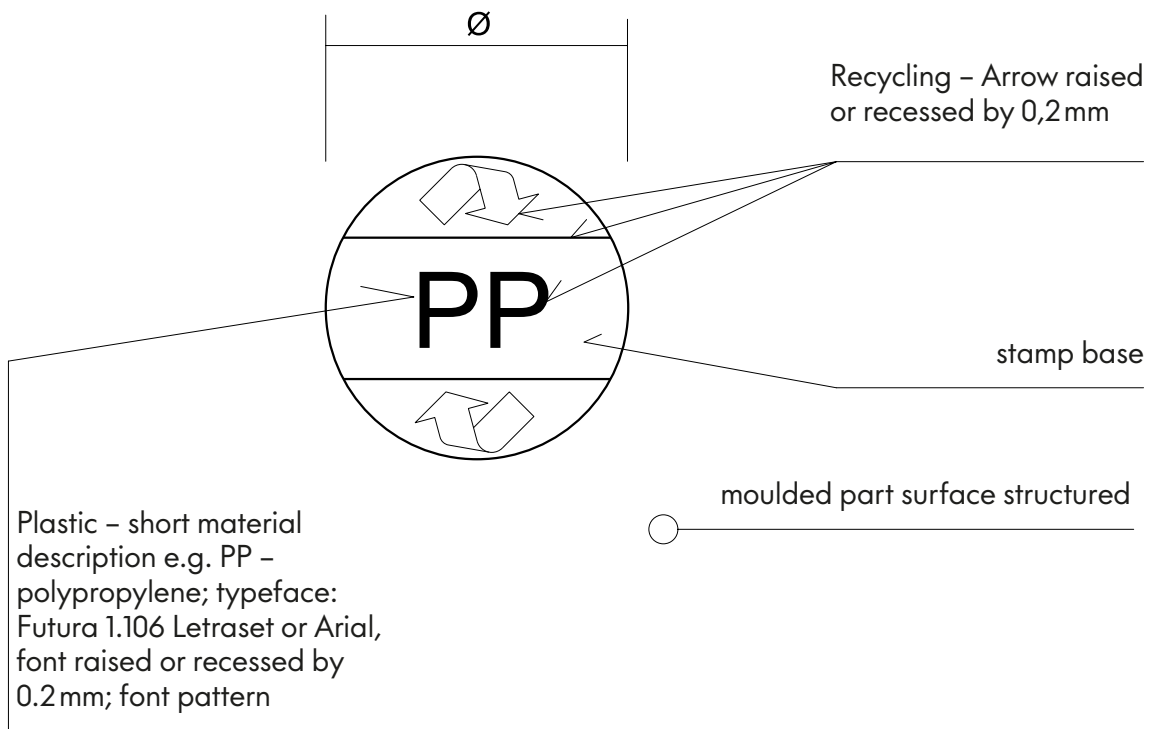
Ø

Recycling – Arrow raised
or recessed by 0,2 mm

PP

stamp base

Plastic – short material
description e.g. PP –
polypropylene; typeface:
Futura 1.106 Letraset or Arial,
font raised or recessed by
0.2 mm; font pattern

moulded part surface structured

PP	PP	PP	PP	PP	PP
Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS9

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	08.01.2014	SKü

Recycling symbol if space is limited

Arrow raised or
recessed by 0.2 mm

Moulded part surface structured
stamp base

Plastic – short material
description, e.g. PP –
polypropylene, typeface:
Futura 1.106
Letraset or Arial, font raised or
recessed by 0.2 mm

Font pattern: **H**: 2,0 mm (9 pt), 2,5 mm (11 pt), 3,5 mm (14 pt), 4,5 mm (18 pt), 5,0 mm (21 pt)

Possible sectional drawing:

1) VSS3
2) VSS4

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	08.01.2014	SKü

Article no. and extension no.

1. Purpose
   Used for identifying the extension of the component.

2. Scope
   The instructions are valid for the Vitra development and design department.

3. Responsibility
   Refer to the scope for all persons responsible for compliance and implementation.

4. Description
   Moulded and pressed parts must be marked with the item no. and extension no. For parts that are visible from the outside, Products Organisation determines the positioning of the Vitra logo.
   A separate Vitra standard sheet can be added to the product drawing. This describes the product marking independently of the design data.
   Labelling field polished and indented by 0.2 mm or to the depth of the grain. The labelling should always be raised 0.2 mm, but in exceptional cases it can also be indented. The height is shown on the product drawing.
   The four font sizes specified are mandatory. Deviations are only allowed in exceptional cases. See VN 01.003, sheet 4.
   Surface structuring of the moulded and pressed parts generally continuous.

5. Other applicable documents
   For the character dimensions, see VN 01.003, sheet 4.

6. Documentation
   See Vitra reference sources.

7. Change service
   Changes to labelling are initiated by Products Organisation.

8. Distribution list
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing
   8.3. Quality Assurance
   8.4. Product Management

9. Vitra reference sources
   Lettering
   Obtain the data from the product development or technical purchasing departments.

   Team Centre CAD template.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

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Article no. and extension no.

1)	340-005	Font size 2.5 mm (11 pt)
2)	340-005	Font Size 3.5 mm (14 pt)
3)	340-005	Font Size 4.5 mm (18 pt)
4)	340-005	Font size 5.0 mm (21 pt)

1)	123456	Font size 2.5 mm (11 pt)
2)	123456	Font size 3.5 mm (14 pt)
3)	123456	Font size 4.5 mm (18 pt)
4)	123456	Font Size 5.0 mm (21 pt)

Possible sectional drawing:

1) VSS3
2) VSS4
3) VSS6
4) VSS7 (possible in exceptional cases)

See VN 03.002!

Field for date stamp

1. Purpose
   Product label identification for the production date.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see domain of validity.

4. Description
   Text field polished and recessed by 0.2 mm or the grain height. The font must be raised by 0.2 mm; in exceptional cases, it may also be recessed. The height is specified on the product drawing. The specified font sizes are mandatory.
   Variances are only allowed in exceptional cases. See VN 01.004, sheet 5 and 6.

   In general, the surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.004, sheet 5 and 6.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product management

9. Vitra sources of supply
   The data must be obtained from Product Development Technical Purchasing.

   CAD template under Date stamp Teamcenter.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

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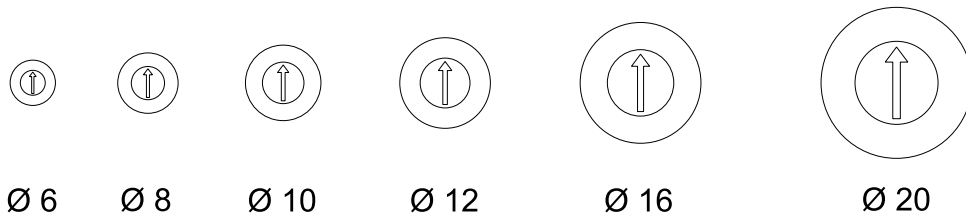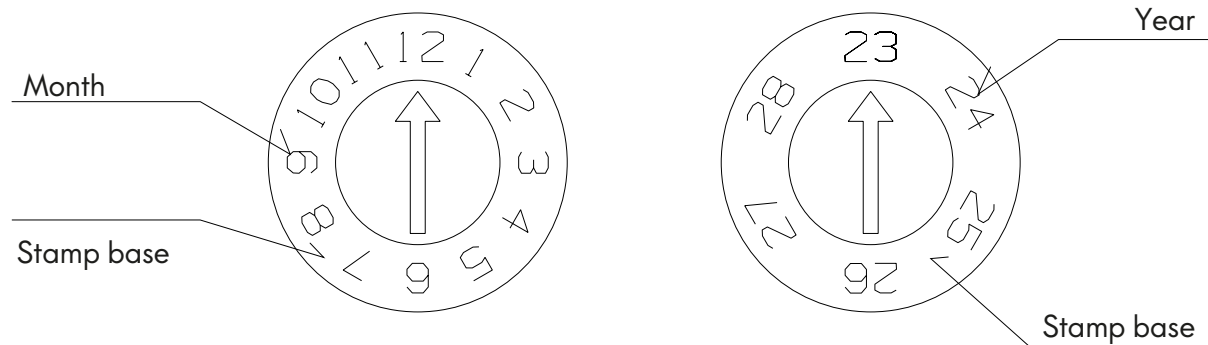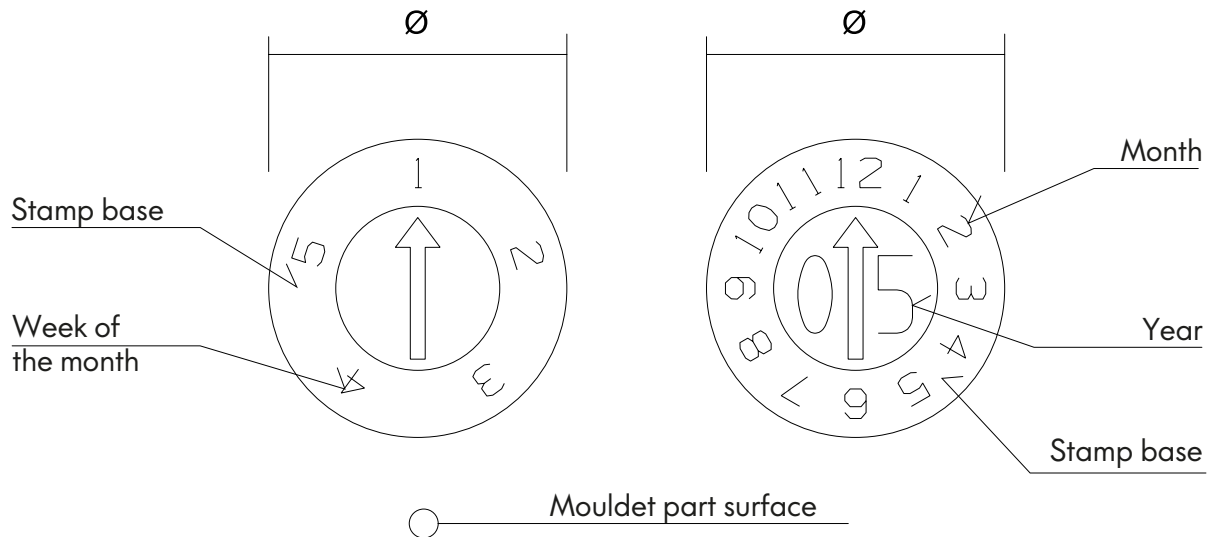
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Date stamp

Only the round stamp may be used for externally visible parts! The dimensions may differ depending on the needs and supplier. The recessed version is only to be used within the movement area.

Stamp base

Week of the month

Ø

Ø

Month

Year

Stamp base

Mouldet part surface

Month

Stamp base

Year

Stamp base

Ø 6   Ø 8   Ø 10   Ø 12   Ø 16   Ø 20

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS9

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.05.2023	SKü		MG		

Date stamp field

Dimensions large field:
B 52 mm, H 28 mm

Field for centre punch:
4 mm x 4 mm

current month

current year

grain field

Moulded part surface
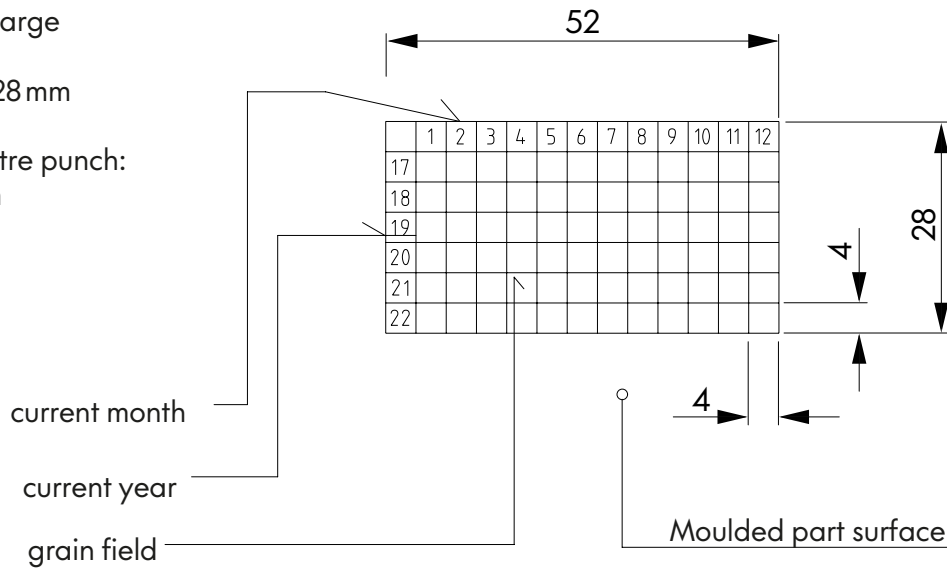
Dimensions small field:
B 26 mm, H 12 mm

Field for centre punch:
2 mm x 2 mm
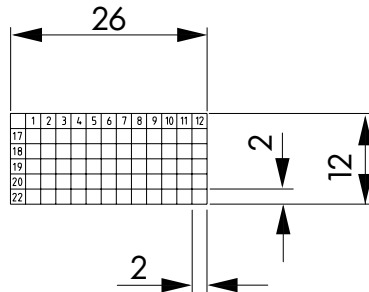
Possible sectional drawing:

1) VSS4
2) VSS6
3) VSS7

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	08.01.2014	SKü

Field for labels

1. Purpose
   Positioning of adhesive labels and stickers.

2. Domain of validity
   The instruction applies for all Vitra products.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see domain of validity:

4. Further applicable documents
   See sectional drawing VN 01.005, sheet 4.

5. Documentation
   See Vitra sources of supply.

6. Change service
   Products Organisation will initiate font changes.

7. Distributor
   7.1. Original to Products Organisation, Product Development
   7.2. Purchasing department
   7.3. Quality assurance
   7.4. Product management

8. Vitra sources of supply

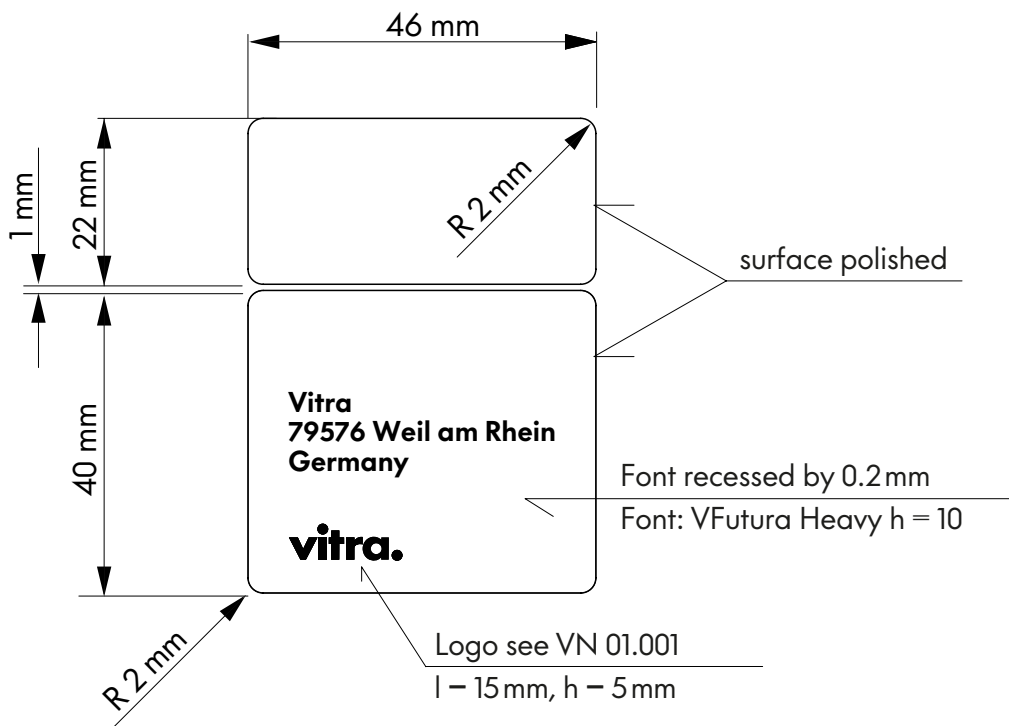   CAD template under Teamcenter

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Aufklebefeld für Etiketten (ab 2014)

Position for application

Position for application

82165   00100
Part.No.   Delivery date
42000100

vitra.

46 mm

1 mm

22 mm

R 2 mm

surface polished

40 mm

**Vitra
79576 Weil am Rhein
Germany**

vitra.

Font recessed by 0.2 mm
Font: VFutura Heavy h = 10

R 2 mm

Logo see VN 01.001

l – 15 mm, h – 5 mm

Possible sectional drawing:

1) VSS1
2) VSS2
3) VSS5
4) VSS10

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	01.06.2017	BSü

Field for sticking the gas spring notice

1. Purpose
   Positioning of the gas spring notice.

2. Domain of validity
   The instruction applies for the Products Organisation.

3. Responsible
   All persons are responsible for compliance and implementation; see domain of validity.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.005, sheet 3.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will introduce font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product Management

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Field for sticking the gas spring notice

For "Work and/or replace adhesive label", Art.No. 629 031 65.

Arbeiten an Gasferdern bzw. deren Austausch nur durch eingewiesenes Fachpersonal.

Maintenance of the pneumatic spring or its exchange should only be carried out by qualified personnel.

vitra.

position when applied

57 mm

surface polished

R 2 mm

32 mm
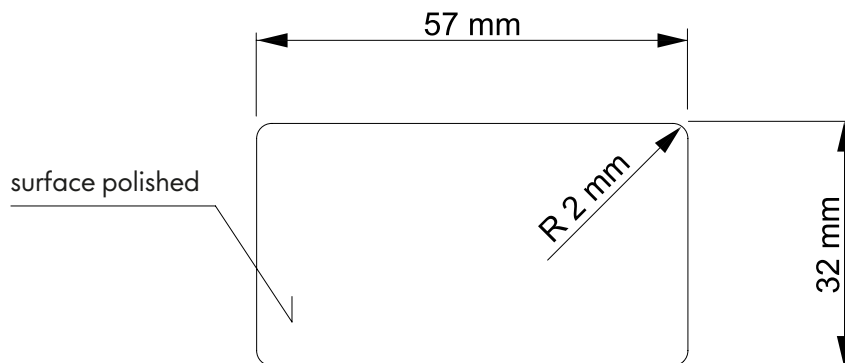
Possible sectional drawing:

1) VSS1
2) VSS2

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	01.06.2017	BSü

Expired! Replaced by VN 01.014.

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Expired! Replaced by VN 01.014.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	01.06.2017	BSü

Symbol for flame-retardent

1. Purpose
   Identification of flame-retardent components.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance and implementation; see domain of validity.
   Data according to Products Organisation.

4. Description
   Text field polished and recessed by 0.2 mm or the grain height. The font must be raised by 0.2 mm; in exceptional cases, the text field may also be delineated with a fine edge. The height is specified on the product drawing. The five prescribed font sizes are mandatory. Variances are only allowed in exceptional cases. See VN 01.008, sheet 3.
   In general, the entire surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.008, sheet 3.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product Management

9. Vitra sources of supply
   The data must be obtained from Product Development or Technical Purchasing.
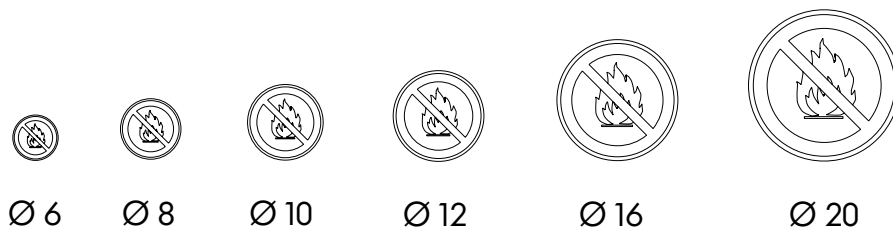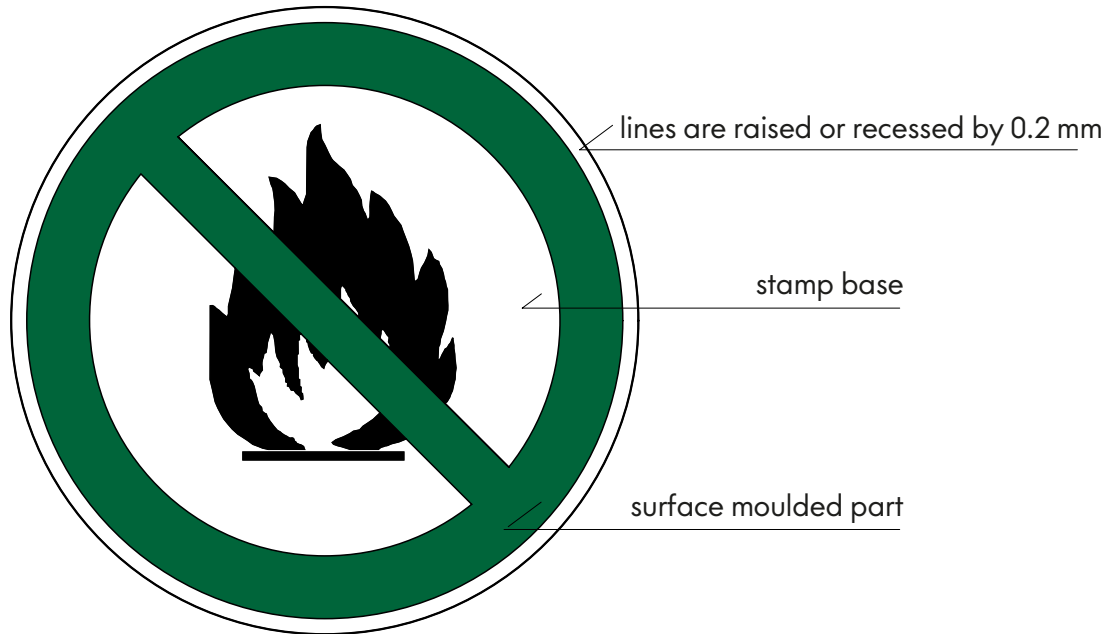
   CAD template symbol for flame-retardant under Teamcenter.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

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Symbol for flame-retardent

lines are raised or recessed by 0.2 mm

stamp base

surface moulded part

Ø 6   Ø 8   Ø 10   Ø 12   Ø 16   Ø 20

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS9

See VN 03.002!

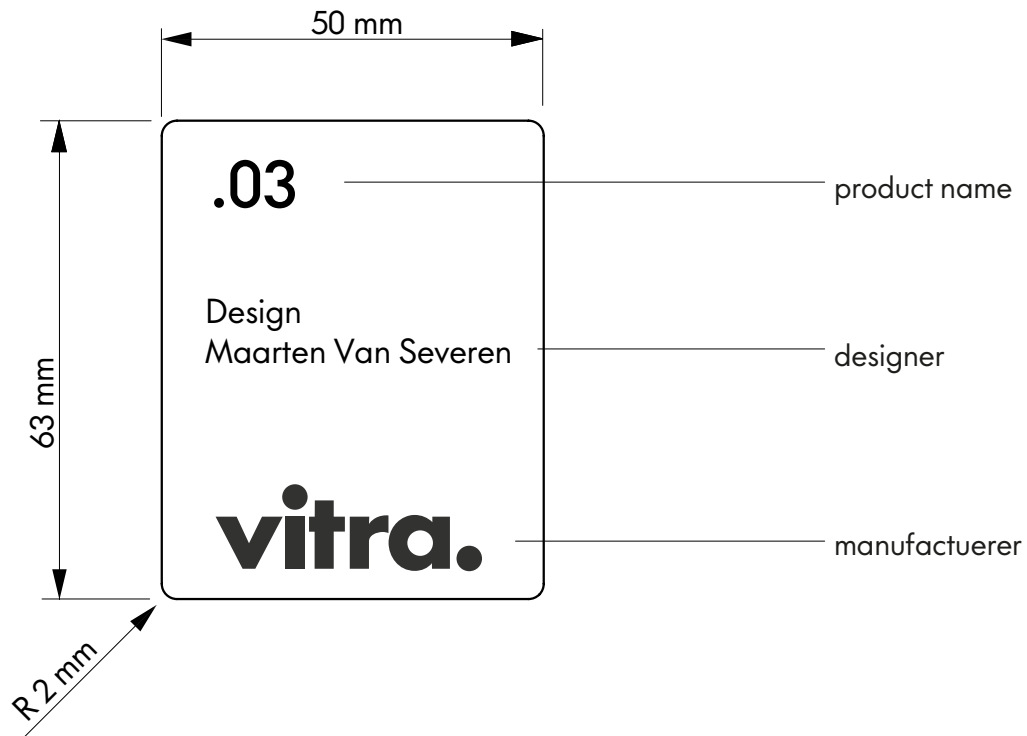| Created on:	by:	:	Approved:	Revision date:	by:
25.11.2010	JSE		MG	08.01.2014	SKü

Product labelling

1. Purpose
   Product label identification for Vitra products.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance and implementation; see
   domain of validity. Data according to Products Organisation.

4. Description
   Form-bound parts can be labelled with the Vitra logo as required.
   Products Organisation will specify the position of the Vitra Logo for externally visible parts.
   The product drawing may be supplemented; it describes the product label
   independent from the design data. Text field polished and recessed by 0.2 mm or the grain
   height. The font must be raised by 0.2 mm; in exceptional cases, the text field may also be
   delineated with a fine edge. The height is specified on the product drawing.
   In general, the surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.009, sheet 3.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product management

9. Vitra sources of supply
   The data must be obtained from Product Development or Technical Purchasing.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

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Product labelling

50 mm

63 mm

.03 .... product name

Design
Maarten Van Severen .... designer

vitra. .... manufactuerer

R 2 mm

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS8
4) VSS9

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	08.01.2014	SKü

Etched GS mark

1. Purpose
   Marking of GS-certified products.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see domain of validity. Data according to Product Organisation.

4. Description
   Products Organisation will determine the position of the GS mark.
   The font must be raised; in exceptional cases, the font may be recessed. The height is specified on the product drawing.

5. Further applicable documents
   See sectional drawing VN 03.002.

6. Change service
   Products Organisation will introduce changes.

7. Distributor
   7.1. Original to Products Organisation, Product Development
   7.2. Purchasing department
   7.3. Quality assurance
   7.4. Product Management

8. Vitra sources of supply
   GS mark in accordance with Vitra data EPS or AI (Adobe Illustrator).
   The data must be obtained from Product Development or Technical Purchasing.

   CAD template under GS mark sample / Teamcenter.

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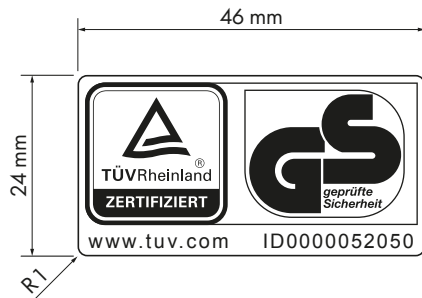
Created on:	by:		Approved:	Revision date:	by:

Etched GS mark

Seating furnitures
ID: 0000052050

46 mm

24 mm

R1

TÜVRheinland ® ZERTIFIZIERT
GS geprüfte Sicherheit
www.tuv.com ID0000052050

Space planning elements
ID: 0000052062

46 mm

24 mm

R1

TÜVRheinland ® ZERTIFIZIERT
GS geprüfte Sicherheit
www.tuv.com ID0000052062

Tables
ID: 0000052059

46 mm

24 mm

R1
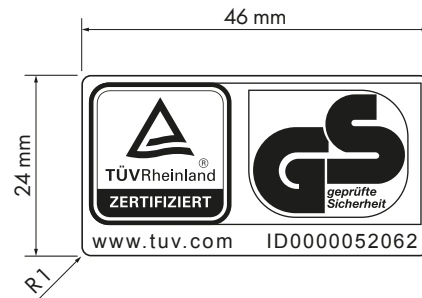
TÜVRheinland ® ZERTIFIZIERT
GS geprüfte Sicherheit
www.tuv.com ID0000052059

Toys
ID: 0000052063

46 mm

24 mm

R1
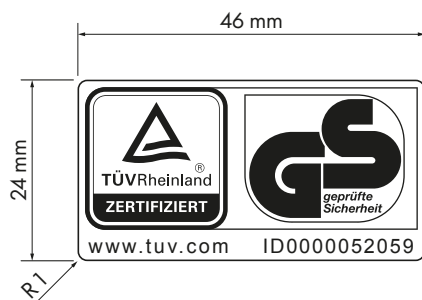
TÜVRheinland ® ZERTIFIZIERT
GS geprüfte Sicherheit
www.tuv.com ID0000052063
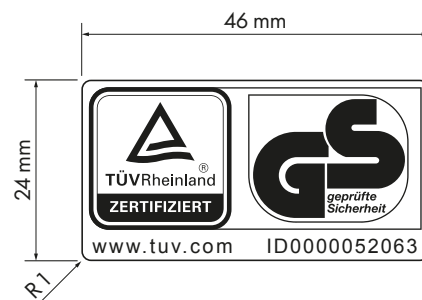
Storage furnitures
ID: 0000052061

46 mm

24 mm

R1

TÜVRheinland ® ZERTIFIZIERT
GS geprüfte Sicherheit
www.tuv.com ID0000052061
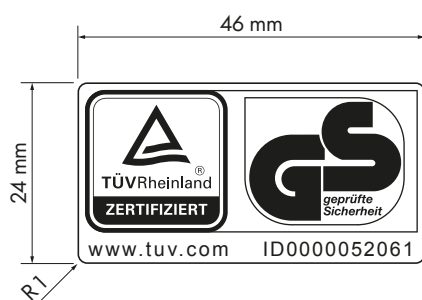
Possible sectional drawing:

1) VSS6
2) VSS8
3) VSS9

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
02.11.2018	BSü		MG		BSü

Labelling of production location

1. Purpose
   For labelling the production location of Vitra parts.

2. Domain of validity
   The instruction applies for all Vitra products.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see domain of validity. Data according to Products Organisation.

4. Description
   The font should not be located on the visible areas of the finished product. The font must be raised; in exceptional cases, the font may be recessed. The height is specified on the product drawing. The specified font sizes are mandatory. Variances are only allowed in exceptional cases. See VN 01.011, sheet 3.
   In general, the surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.011, sheet 3.

6. Documentation
   see Vitra sources of supply.

7. Change service
   Products Organisation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product management

9. Vitra sources of supply

   CAD template under Teamcenter.

Created on:	by:		Approved:	Revision date:	by:
17.02.2012	SKü		MG	14.02.2023	Kün

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Labelling of production location

Variant 1	Variant 2	Size
Made in <Country of origin>	Made in <country of origin>	2,0 mm (8 pt)
Made in <country of origin>	Made in <country of origin>	2,4 mm (10 pt)
Made in <country of origin>	Made in <country of origin>	3,5 mm (14pt)
Made in <country of origin>	Made in <country of origin>	4,5 mm (18pt)

The font should not be located on the visible areas of the finished product.
The prescribed font sizes are mandatory. Variances are only allowed in exceptional cases.

Font sizes: 2.0 mm (8 pt), 2.4 mm (10 pt), 3.5 mm (14 pt), 4.5 mm (18 pt).

The designation of <country of origin> merely serves as a placeholder for the stipulated production location!

Possible sectional drawing:

1) VSS3
2) VSS4

See VN 03.002!

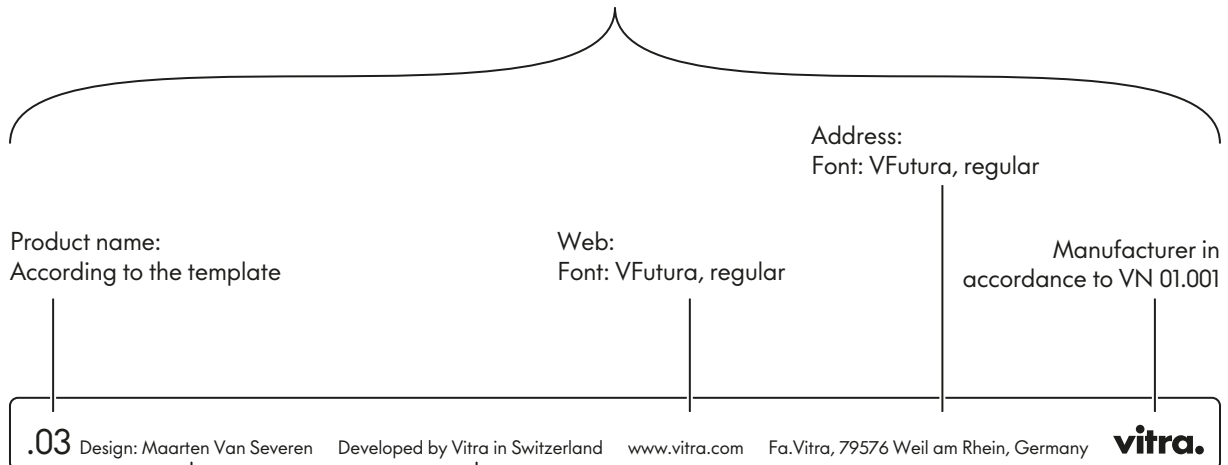| Created on:	by:		Approved:	Revision date:	by:
17.02.2012	SKü		MG	17.08.2017	BSü

Alternative product labelling

1. Purpose
   Product label identification for Vitra products.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance and implementation; see domain of validity. Data according to Products Organisation.

4. Description
   Form-bound parts can be labelled with the Vitra logo as needed.
   Products Organisation will specify the position of the Vitra Logo for externally visible parts. The product drawing may be supplemented; it describes the product label independent from the design data. Text field polished and recessed by 0.2 mm or the grain height. The font must be raised by 0.2 mm; in exceptional cases, the text field may also be delineated with a fine edge. The height is specified on the product drawing.
   In general, the surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.009, sheet 2.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organisation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
   8.4. Product management

9. Vitra sources of supply
   The data must be obtained from Product Development or Technical Purchasing.

   CAD template under Teamcenter

Created on:	by:		Approved:	Revision date:	by:
06.08.2012	JSE		MG	14.02.2023	Kün

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Alternative product labelling

Mandatory fields!

Address:
Font: VFutura, regular

Product name:
According to the template

Web:
Font: VFutura, regular

Manufacturer in
accordance to VN 01.001

.03 Design: Maarten Van Severen   Developed by Vitra in Switzerland   www.vitra.com   Fa.Vitra, 79576 Weil am Rhein, Germany   vitra.

Design:
According to the template
Font: VFutura, regular

Development location:
According to the template
Font: VFutura, regular

Optional fields!

Possible sectional drawing:

1) VSS3
2) VSS4
3) VSS8
4) VSS9

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
06.08.2012	JSE		MG	08.01.2014	SKü

Left/right marking

1. Purpose
   Used for identifying the side orientation of the components.

2. Scope
   The instructions are valid for the Vitra development and design department.

3. Responsibility
   Refer to the scope for all persons responsible for compliance and implementation.

4. Description
   Moulded and pressed, side-oriented parts must be identified with the left/right marking.
   Written out in full (Left or Right) or if the space is limited (L or R).
   A separate Vitra standard sheet can be added to the product drawing. This describes the product marking independently of the design data.
   Labelling field polished and indented by 0.2 mm or to the depth of the grain. The labelling should always be raised 0.2 mm, but in exceptional cases it can also be indented. The height is shown on the product drawing.
   The four font sizes specified are mandatory. Deviations are only allowed in exceptional cases. See VN 01.013, sheet 2.
   Surface structuring of the moulded and pressed parts generally continuous.

5. Other applicable documents
   For the character dimensions, see VN 01.013, sheet 2.

6. Documentation
   See Vitra reference sources.

7. Change service
   Changes to labelling are initiated by Products Organisation.

8. Distribution list
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing
   8.3. Quality Assurance
   8.4. Product Management

9. Vitra reference sources
   Lettering
   Obtain the data from the product development or technical purchasing departments.

   Team Centre CAD template.

Left/right marking

1)	Left / L	Font size 2.5 mm (11 pt)
2)	Left / L	Font size 3.5 mm (14 pt)
3)	Left / L	Font size 4.5 mm (18 pt)
4)	Left / L	Font size 5.0 mm (21 pt)

1)	Right / R	Font size 2.5 mm (11 pt)
2)	Right / R	Font size 3.5 mm (14 pt)
3)	Right / R	Font size 4.5 mm (18 pt)
4)	Right / R	Font size 5.0 mm (21 pt)

Possible sectional drawing

1) VSS3
2) VSS4
3) VSS6
4) 7 (possible in exceptional cases)

See VN 03.002 !

Created on:	by:		Approved:	Revision date:	by:
27.04.2017	BSü		MG	28.02.2022	Kün

Tool no. and nest designation

1. Purpose
   Identification of the tool and the mould cavity.

2. Scope
   The instructions are valid for the Vitra development and design department.

3. Responsibility
   Refer to the scope for all persons responsible for compliance and implementation.

4. Description
   Moulded and pressed parts must be marked with the tool no. (8 digits; format: YY-XXXXX; coding: YY – the last two numbers of the year, e.g. 17 for 2017; XXXXX – tool no.) and the nest designation.
   A separate Vitra standard sheet can be added to the product drawing. This describes the product marking independently of the design data.
   Labelling field polished and indented by 0.2 mm or to the depth of the grain. The labelling should always be raised 0.2 mm, but in exceptional cases it can also be indented. The height is shown on the product drawing.
   The four font sizes specified are mandatory. Deviations are only allowed in exceptional cases. See VN 01.014, sheet 2.
   Surface structuring of the moulded and pressed parts generally continuous.

5. Other applicable documents
   For the character dimensions, see VN 01.014, sheet 2.

6. Documentation
   See Vitra reference sources.

7. Change service
   Changes to labelling are initiated by Products Organisation.

8. Distribution list
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing
   8.3. Quality Assurance
   8.4. Product Management

9. Vitra reference sources
   Lettering
   Obtain the data from the product development or technical purchasing departments.

   Team Centre CAD template.

Created on:	by:		Approved:	Revision date:	by:
27.04.2017	BSü		MG	14.02.2023	Kün

Tool no. and nest designation

1)	YY-XXXXX	Font size 2.5 mm (11 pt)
2)	YY-XXXXX	Font size 3.5 mm (14 pt)
3)	YY-XXXXX	Font size 4.5 mm (18 pt)
4)	YY-XXXXX	Font size 5.0 mm (21 pt)

1)	1...	Font size 2.5 mm (11 pt)
2)	1...	Font size 3.5 mm (14 pt)
3)	1...	Font size 4.5 mm (18 pt)
4)	1...	Font size 5.0 mm (21 pt)

Possible sectional drawing:

1) VSS3
2) VSS4
3) VSS6
4) VSS7 (possible in exceptional cases)

See VN 03.002!

Created on:	by:		Approved:	Revision date:	by:
27.04.2017	BSü		MG	28.02.2022	Kün

Material identification

1. Purpose
   Serves to identify the material used.
   When using material identification, the materials available for selection must be indicated on the drawing and must be clearly identifiable according to the numbering.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance with and execution of this instruction; see domain of validity.

4. Description
   Text field polished and recessed by 0.2 mm or the grain height. The font must be raised by 0.2 mm; in exceptional cases, it may also be recessed. The height is specified on the product drawing. The specified font sizes are mandatory.
   Variances are only allowed in exceptional cases. See VN 01.015, sheet 2.

   In general, the surface of the moulded part is structured.

5. Further applicable documents
   Typeface mass, see sectional drawing VN 01.015, sheet 2.

6. Documentation
   See Vitra sources of supply.

7. Change service
   Products Organsiation will initiate font changes.

8. Distributor
   8.1. Original to Products Organisation, Product Development
   8.2. Purchasing department
   8.3. Quality assurance
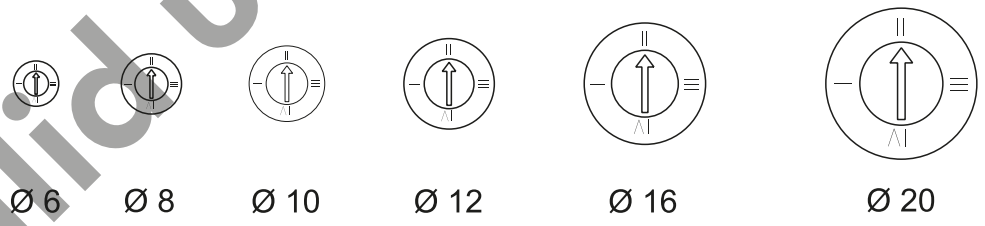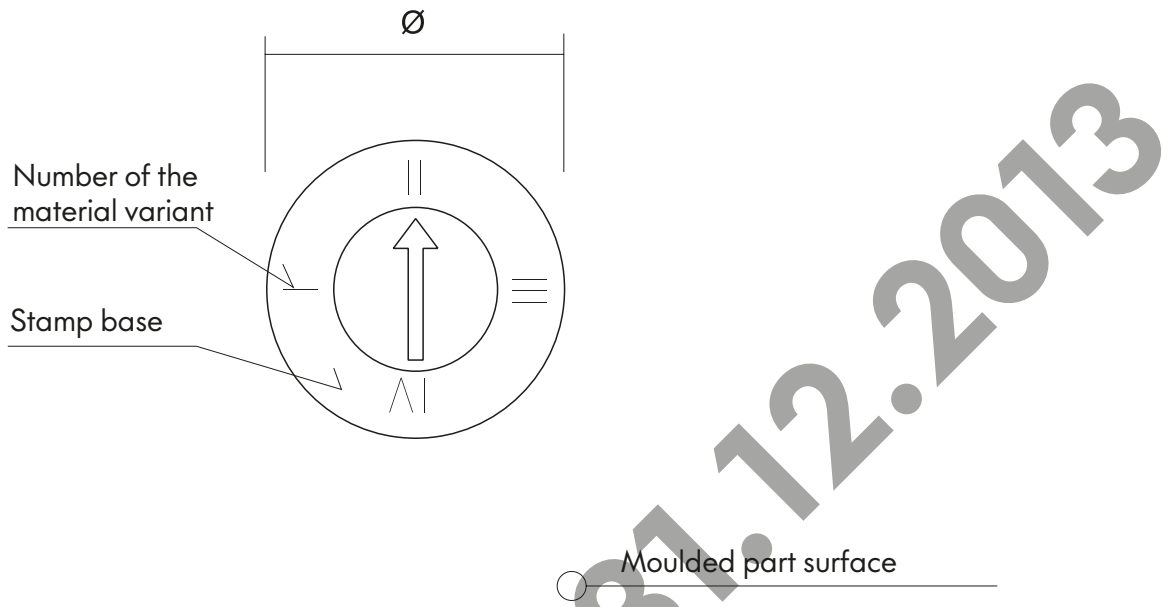   8.4. Product management

9. Vitra sources of supply
   The data must be obtained from Product Development Technical Purchasing.

   CAD template under material clock Teamcenter.

| 23.04.2021 | FVo | | MG | 14.02.2023 | Kün |

Material identification

Only the round stamp may be used for externally visible parts!

Ø

Number of the material variant

Stamp base

Moulded part surface

Ø 6   Ø 8   Ø 10   Ø 12   Ø 16   Ø 20

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS9

See VN 03.002!

| 23.04.2021 | FVo | | MG | 23.04.2021 | FVo |

Material identification

Only the round stamp may be used for externally visible parts!

Ø

Number of the
material variant

Stamp base

Moulded part surface

Ø 6   Ø 8   Ø 10   Ø 12   Ø 16   Ø 20

Possible sectional drawing:

1) VSS6
2) VSS7
3) VSS9

See VN 03.002!

Surface data for injection moulded parts

1. Purpose
   For labelling Vitra injection moulded parts and integral foam parts.

2. Domain of validity
   The instruction applies for the Vitra Development and Design department.

3. Responsible
   All persons are responsible for compliance and implementation; see domain of validity.

4. Description
   Specify surface data in drawings.

5. Further applicable documents
   VN 03.001, sheet 2.

6. Documentation
   See Vitra sources of supply.

7. Distributor
   7.1. Original to Products Organisation, Product Development
   7.2. Purchasing department
   7.3. Quality assurance
   7.4. Produkt Management

8. Vitra sources of supply
   The data must be obtained from Product Development or Technical Purchasing.

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	14.02.2023	Kün

Surface data for injection moulded parts

Eroded structure according to VDI 3400 type 30-33 or :

Vitra No. 30-33:
The thickness must be specified in case of rounding: rounded 2x.
Grain from the company Standex

Example: Grain according to VN 03.001, Vitra 30-33, Standex, rounded (2x).

Vitra No. 36:
Is used for large injection moulded parts.

The thickness must be specified in case of rounding: rounded 2x.
Grain from the company Standex

Example: Grain according to VN 03.001, Vitra No. 36, Standex, rounded (2x).

Vitra No. 42:
Is used for integral foam parts: rounded 2x.
Grain from the company Standex

Example: Grain according to VN 03.001, Vitra No. 42, Standex, rounded (2x).

Mold-Tech
Standex International GmbH
Niederlassung Nord
Kölner Str. 352-354
D-47807 Krefeld
+49 (0) 2151 37 12-39
+49 (0) 2151 37 12-60

Mold-Tech
Standex International GmbH
Niederlassung Süd
Zeilbaumweg 36
D-74613 Öhringen
Tel. +49 (0) 7941 91 70-0
Fax+49 (0) 7941 91 70-33
Herr Bauernfeind

Standex International S.r.l.
Mold-Tech Division
Via 1° Maggio, 20
I-20064 Gorgonzola Mi
+39 02 957 40 951
+39 02 957 40 713

Created on:	by:		Approved:	Revision date:	by:
25.11.2010	JSE		MG	29.11.2010	JSE

Sectional drawing for moulded part labels

VSS1 — (X) — polished — surface according to drawing

VSS2 — (X) — 0.2 — polished — surface according to drawing

VSS3 — 0.2 — surface according to drawing

VSS4 — 0.2 — surface according to drawing

VSS5 — (X) — polished — 0.2 — surface according to drawing

VSS6 — (X) — 0.2 — 0.2 — polished — surface accordinig to drawing

VSS7 — (X) — 0.4 — 0.2 — polished — surface according to drawing

VSS8 — (X) — XXX — 0.2 — surface according to drawing

XXX – Grain according to VN 03.001 Nr.30

VSS9 — (X) — polished — 0.2 — surface according to drawing

VSS10 — (X) — 0.2 — 0.2 — surface according to drawing

Created on:	by:		Approved:	Revision date:	by:
08.01.2014	SKü		MG		