

Vitra Standard

Quality requirements for fabrics

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Definition of Vitra cover fabrics categories

	A catalog fabric means that the fabric has <u>neither been technically tested nor technically approved by Vitra.</u> The technical properties of the catalog fabric are exclusively garantied by the supplier. The catalog fabric is sourced one to one from the supplier according to the supplier's properties without any modicfication.
Vitra etandard fabric	A Vitra standard fabric means, that the fabric has been technically tested and technically approved by Vitra. Therefore, a catalog fabric may become a Vitra standard fabric as soon as it has been technically tested and approved by Vitra.

Categories

	Textile norm / Vitra standard cover fabrics		
Name	Heavy use	Medium use	Residential use
Description	high technical values very robust and durable	robust and durable home-like and easy maintenance	very home-like, natural limited abrasion resistance

Technical requirements

	Norm	Test method	* artificial fibers fabrics / ** natural fibers fabrics if the fabric contains natural fibers in addition to the artificial ones, then the requirements for natural fibers fabrics are applied			
Abrasion resistance (Martindale)	DIN EN ISO 12947-2 (2017-3): 2 broken yarns	Vitra abradant fabric***	40.000 T	30.000 T	20.000 T	
Pilling	DIN EN ISO 12945-2 (2000-11)	after 5.000 rubs fabric against Vitra abradant fabric***	4-5	3-4	3-4	
Fastness to light	according to DIN EN ISO 105-B02 (2014-11)	method 5	6	5	5	
Fastness to rubbing	DIN EN ISO 105-X12 (2002-12)	dry	4-5	4* / 3-4**	3-4	
		wet	4-5* / 4**	4* / 3-4**	3-4* / 3**	
Snagging test	only for knitted and spacer fabrics		4	(4)	-	
Tensile strength				depending on the fabric and its function		
Hysteresis Fabric resistance to stitch tear (Vitra test)	according to the Vitra standard		depending on the fabric and its function >= 400N			
Colour control	CIE Lab Daylight D65 Artificial light F11(TL84)		under D65 and F11(TL84): dL, da, db, dE < +/- 1; Mi < 0,5 and decision by visual control in comparison to the mastersample. The visual verification takes precedence over the measured values. Litte optical deviations to the mastersample are permitted, according grade 4 EN 14323:2004(D)			
Regulations			The fabric is compliant with the REACH Regulation • in particular the requirements regarding SVHC-seach SVHC-substance. • in particular the requirements regarding regulated The material is compliant with the POP-Regulation • in particular the requirements regarding substant The fabric is compliant with the Biocides Regulation The fabric is compliant with the German Chemicant The fabric is compliant with the German Chemicant (Chemicant Chemicant (Chemicant Chemicant (Chemicant Chemicant (Chemicant Chemicant (Chemicant (Chemic			
Ökotex	+		required for on EU-textiles			

External tests

Vitra internal tests and supplier internal tests (except concerning the accreditation of the supplier laboratory) may only be considered as an indication. Vitra approval only takes the test results from the following acredited laboratories into consideration:

1. Öffentliche Prüfstelle Hochschule Niederrhein - Mönchengladbach (DE) 2. Centro Tessile Serico - Como (IT)

3. TESTEX - Zürich (CH)

*** In order to minimize the discrepancies of the testresults, only the abradant fabric validated by Vitra may be used for the qualification of the standard Vitra textile: James Heal abradant fabric EN ISO 12947-1